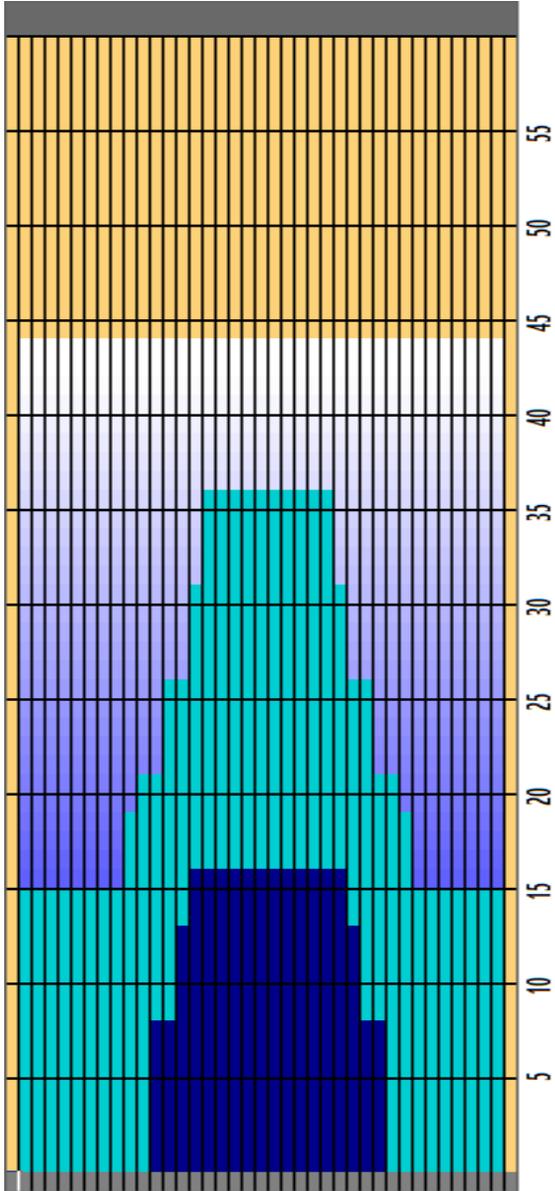


| | | | | | |
|----------------------|----------|--------------------|--------|--------------------|----------|
| Oil Pattern Distance | 44 | Reverse Brush Drop | 34 | Oil Per Board | 50 ul |
| Forward Oil Total | 23.65 mL | Reverse Oil Total | 2.9 mL | Volume Oil Total | 26.55 mL |
| Tank Configuration | ALT | Tank A Conditioner | Kegel | Tank B Conditioner | Kegel |

| | START | STOP | LOADS | SPEED | BUFFER | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|--------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 9 | 14 | 3 | 333 | 0.0 | 15.8 | 15.8 | 16650 |
| 2 | 10L | 9R | 2 | 14 | 3 | 44 | 15.8 | 19.7 | 3.9 | 2200 |
| 3 | 11L | 10R | 1 | 14 | 3 | 20 | 19.7 | 21.6 | 1.9 | 1000 |
| 4 | 13L | 12R | 2 | 18 | 3 | 32 | 21.6 | 26.7 | 5.1 | 1600 |
| 5 | 15L | 14R | 2 | 18 | 3 | 24 | 26.7 | 31.8 | 5.1 | 1200 |
| 6 | 16L | 15R | 2 | 18 | 3 | 20 | 31.8 | 36.9 | 5.1 | 1000 |
| 7 | 2L | 2R | 0 | 22 | 3 | 0 | 36.9 | 40.0 | 3.1 | 0 |
| 8 | 2L | 2R | 0 | 26 | 3 | 0 | 40.0 | 44.0 | 4.0 | 0 |

| | START | STOP | LOADS | SPEED | BUFFER | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|--------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 30 | 3 | 0 | 44.0 | 16.0 | -28.0 | 0 |
| 2 | 15L | 14R | 1 | 22 | 3 | 12 | 16.0 | 12.9 | -3.1 | 600 |
| 3 | 14L | 13R | 2 | 18 | 3 | 28 | 12.9 | 7.8 | -5.1 | 1400 |
| 4 | 12L | 11R | 1 | 14 | 3 | 18 | 7.8 | 5.9 | -1.9 | 900 |
| 5 | 2L | 2R | 0 | 10 | 3 | 0 | 5.9 | 0.0 | -5.9 | 0 |



Cleaner Ratio Main Mix 4:1
 Cleaner Ratio Back End Mix 4:1
 Cleaner Ratio Back End Distance 59
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 2.44 | 2.04 | 1.15 | 1.07 | 1.83 | 2.44 |

