

WTBA Montreal (41')_16

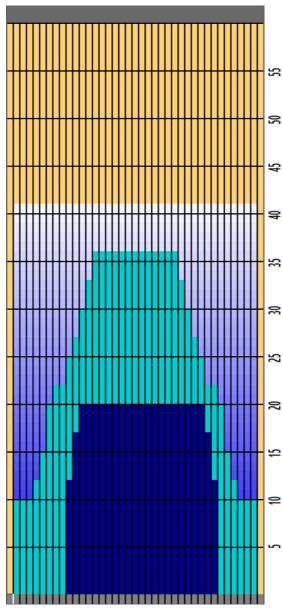


Oil Pattern Distance Oil Per Board 41 **Reverse Brush Drop** 34 Multi ul **Forward Oil Total Reverse Oil Total** 5.885 mL Volume Oil Total 26.89 mL 21.005 mL Kegel **Tank Configuration** Tank A Conditioner **Tank B Conditioner** Kegel **ALT**

2L 5L 5L 7L 3L	2R 5R 6R 7R 8R	5 1 1 2 1	53 50 50 50	18 18 18 18	4 3 3	185 31 29	10.2 12.7	10.2 12.7 15.2	10.2 2.5 2.5	
5L 7L 3L	6R 7R	1 2	50	18	3		12.7			1550 1450
7L BL	7R	2				29		15.2	2.5	1450
BL		_	50	18	_					
	8R	1			3	54	15.2	20.3	5.1	2700
			50	18	3	25	20.3	22.8	2.5	1250
10L	10R	1	50	18	3	21	22.8	25.3	2.5	1050
11L	11R	1	50	18	3	19	25.3	27.8	2.5	950
12L	12R	1	50	18	3	17	27.8	30.3	2.5	850
13L	13R	1	50	22	3	15	30.3	33.4	3.1	750
14L	14R	1	50	22	3	13	33.4	36.5	3.1	650
2L	2R	0	50	26	2	0	36.5	41.0	4.5	0
1	1L 2L 3L 4L	1L 11R 2L 12R 3L 13R 4L 14R	1L 11R 1 2L 12R 1 3L 13R 1 4L 14R 1	1L 11R 1 50 2L 12R 1 50 3L 13R 1 50 4L 14R 1 50	1L 11R 1 50 18 2L 12R 1 50 18 3L 13R 1 50 22 4L 14R 1 50 22	1L 11R 1 50 18 3 2L 12R 1 50 18 3 3L 13R 1 50 22 3 4L 14R 1 50 22 3	1L 11R 1 50 18 3 19 2L 12R 1 50 18 3 17 3L 13R 1 50 22 3 15 4L 14R 1 50 22 3 13	1L 11R 1 50 18 3 19 25.3 2L 12R 1 50 18 3 17 27.8 3L 13R 1 50 22 3 15 30.3 4L 14R 1 50 22 3 13 33.4	1L 11R 1 50 18 3 19 25.3 27.8 2L 12R 1 50 18 3 17 27.8 30.3 3L 13R 1 50 22 3 15 30.3 33.4 4L 14R 1 50 22 3 13 33.4 36.5	1L 11R 1 50 18 3 19 25.3 27.8 2.5 2L 12R 1 50 18 3 17 27.8 30.3 2.5 3L 13R 1 50 22 3 15 30.3 33.4 3.1 4L 14R 1 50 22 3 13 33.4 36.5 3.1

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	0	41.0	20.0	-21.0	(
2	12L	10R	1	55	22	3	19	20.0	16.9	-3.1	1045
3	11L	9R	2	55	18	4	42	16.9	11.8	-5.1	2310
4	10L	8R	2	55	18	4	46	11.8	6.7	-5.1	2530
5	2L	2R	0	50	18	4	0	6.7	0.0	-6.7	(

Cleaner Ratio Main Mix 4:1 Cleaner Ratio Back End Mix 4:1 Cleaner Ratio Back End Distance 59 Buffer RPM: $4 = 720 \mid 3 = 500 \mid 2 = 200 \mid 1 = 50$



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R	
escription)	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Mlddle: Inside Track	Middle:Middle Track	Middle:Outside Track 3.1	
rack Zone Ratio	3.1	1.49	1.01	1.01	1.29		
1500 — 1350 — 1200 — 1050 — 900 — 750 — 600 — 450 — 300 — 15							